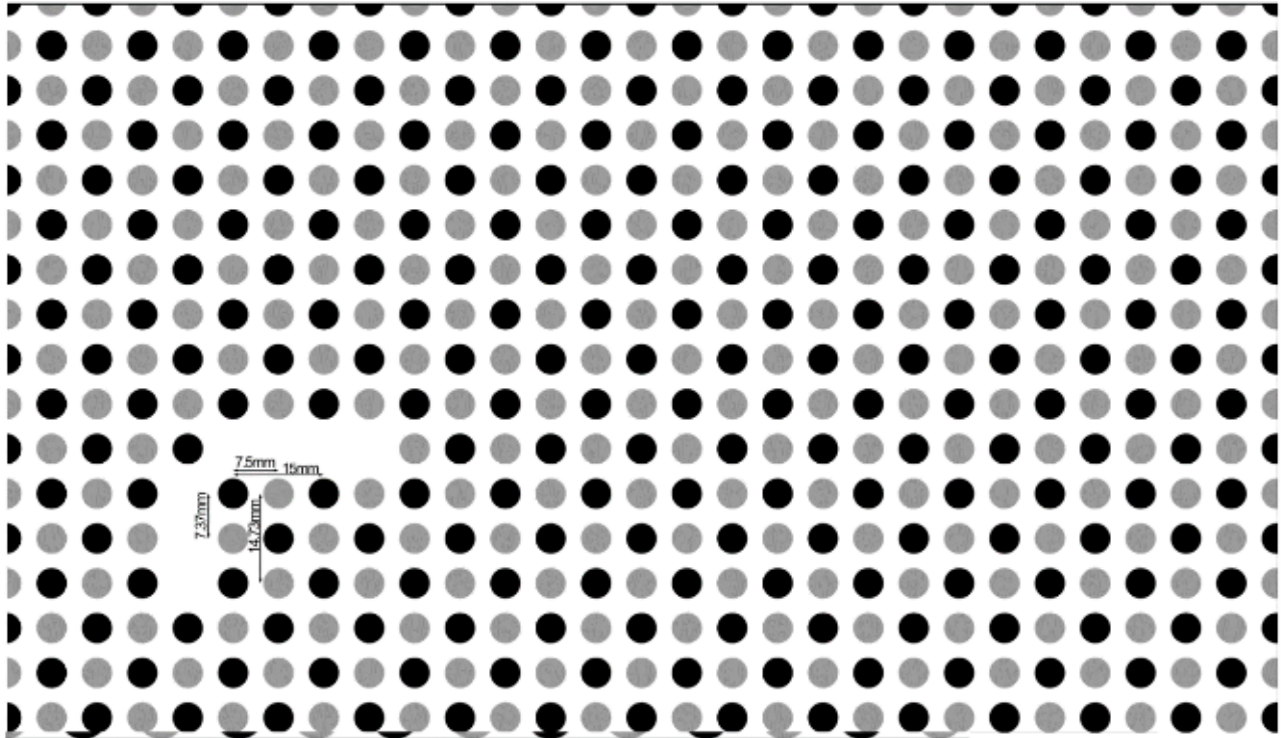
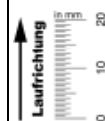


Technical Data Sheet

Big Ball Embossing



Scope(mm): 942.48	Height (mm): 14.73	Offset:1/1 Depth:
Version: 2	Width (mm): 15	Roller View Deepened in black



<u>Ball:</u>	Height:	Approx. 3.5mm (+/-0.2mm)
	Radius:	Approx. 3.5mm (+/-0.2mm)
	Axial Distance:	Approx. 15.0mm (+/-0.2mm)
	Rolling Direction	Approx. 14.73mm (+/-0.2mm)

<u>Embossing Height:</u>	Dependent on the material and embossing pressure
	Example: Production of 100μ Alu/PT-50
	PH min: 1500 μ +/- 75μ
	PH max: 2900μ +/- 75μ