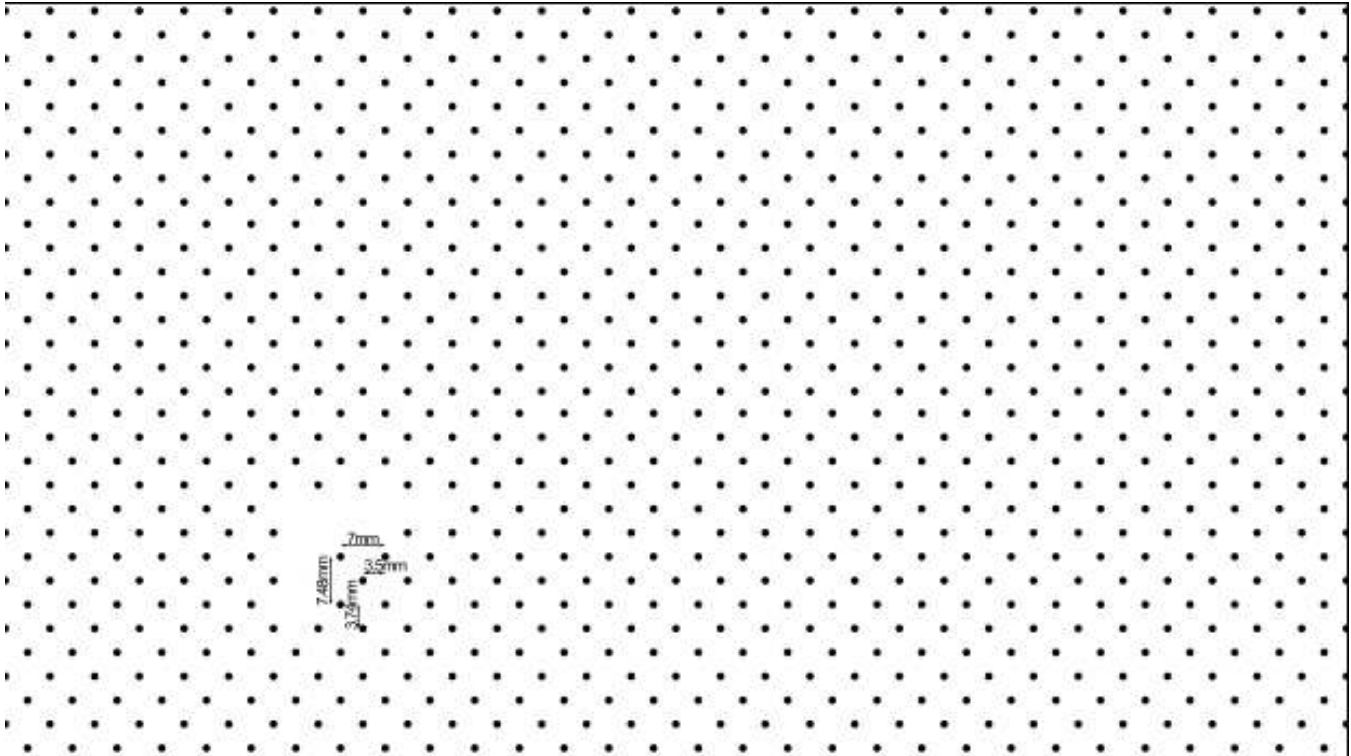
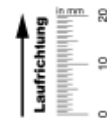


Technical Data Sheet

Small Ball Embossing



Scope(mm): 942.48	Height: 7.48	Offset: ½ Depth: Roller View Deepened in black
Version:1	Width: 3.5	



<u>Ball:</u>	Height:	Approx. 1.6mm (+/-0.2mm)
	Radius:	Approx. 1.6mm (+/-0.2mm)
	Axial Distance:	Approx. 7.0mm (+/-0.2mm)
	Rolling Direction	Approx. 7.48mm (+/-0.2mm)

<u>Embossing Height:</u>	Dependent on the material and embossing pressure
	Example: Production of 100μ Alu/PT-50
	PH min: 1050 μ +/- 75μ
	PH max: 1450μ +/- 75μ